

SREE SATHA COLOUR COATERS

Specialist in Protecting Metals And Painting process

No:133/2, Balamurugan Kovil Street, Mettukuppam Vanagaram,Chennai-6000095, Cell no :+91 9444555548 E-Mail ID :sasthaplaters@gmail.com



Company location

The Factory is situated at Vanagaram, Krishna Industrial Estate

Metukuppam, chennai-600095 at a sprawling of 25000 sq. ft land area.

Just 2 Km from Porur, Chennai.

It has easy access to Bangalore highways and Ambattur Railway station.



Vision

- Customer satisfaction by understanding the requirements and maintain through quality & delivery.
- Focus on best quality with optimized cost and on time delivery.

Mission

* To lead the company towards global standards.



Strengths

- * 10000 sq.ft. of built up area for coating operations at a central location
- * Powder Coating average design capacity is 36000 Sq.Ft .per shift.
- * Coating operation is a batch PT and continuous powder coating process.
- * 24 hours per day with 6 working days planned.
- ✤ Power capacity 100 KVA HT line
- * Adequate infrastructure to check the quality at various points of operations.
- Trained Workforce and team of qualified engineers to monitor and maintain production, quality and maintenance.
- Delivery system within 24 hours



- Avalon Technology and Services pvt limited
- Sunkit Electro system
- Royal Enfield
- Craftsmen Automation
- Bajaj Engineering
- MOC Tie Casting
- Gogul Auto Engineering
- Harison Engineering and Motharson
- Sunbam Technology
- Deepa panels pvt.ltd
- We two engineering pvt.ltd
- **Tafe**



STAKEHOLDER EMPLOYEE

- Personal Protective Equipments are provided.
- All employees are trained in Quality and Safety.
- All employees are covered under health scheme.

STAKE HOLDER GOVERNMENT

- ✤ Acts/rules pertaining to factories being followed.
- Local municipal rules/ requirements have been met .
- State government acts pertaining to the business are Strictly followed.

Powder Coating Process flow-FERROUS





Conveyorised Powder Coating Line For Both Ferrous & Non ferrous



State of art conveyorised Powder Coating Plant with PLC Control system .

- o Max size of the component:3Mt L X 1.2Mt W X 1.1Mt H
- o Output/hr:4500sqft/hr (as per design capacity)
- Maximum Hanging capacity:60kg/jig

Hot Dip Pretreatment (Phosphating)-FERROUS



State of art Automated transported phosphating unit with PLC controlled system by dipping method .

- o Tank Capacity 6000 lit each
- o Chemical: Henkel Chemical bond
- Max size of the component:3.5Mt L X 2Mt W X 1.5Mt H
- Output/hr:550sqft/hr or 4400sqft/shift
- o 8 Tank process

Hot Dip Pretreatment-NON FERROUS



State of art Manual crane transported chromating unit with Semi PLC controlled system by dipping method .

- Tank Capacity 1000 lit each
- Chemical: Henkel Chem bond
- Max size of the component:1.1Mt L X 0.9Mt W X 0.9Mt H
- Output/hr:100sqft/hr or 800sqft/shift
 - 4 Tank Process

Other Infrastructure-Oven



- Oven Type:Camel Type with PLC Control system
- Heating Media:Gas
- No of Burner:2 nos
- Burner Make;Reyalo
- Capacity:4 lacs Kilo cal
- Setting Temperature : 150 to 300©

Batch oven auto system Heatig Media : Gas No of Burner : 1 Nos Burner Make : Reyalo Capacity : 2 lacs Kilo cal Setting Temperature : 150 to 300

Other Infrastructure-Powder booth



- Booth Type;Cyclone type
- No of colours to be coated
- Booth cleaning Time is 30Mins only
- Wagner gun used

Other Infrastructure – Batch Oven



- Batch oven auto system
- Heating media : Gas
- Burner : 1 Nos
- Burner make:Reyalo
- Capacity: 2 lac kilo cal
- Setting Temparature: 150-300
- Oven size: H : 7 ½ ft , W : 7 ½ ft, L : 17 ft

Other Infrastructure-Compressor



- Capacity:15HP -1 nos and 10 HP 1 nos
- Make:Elgi

Lab -List of Testing Equipments

- Thickness Guage
- TDS meter
- pH meter
- Cross cut tester
- Hardness test
- Adhesion tape







Thank you